



Step by Step Instruction on Building a "Lion Eye Glas Collection Box"



Materials Needed

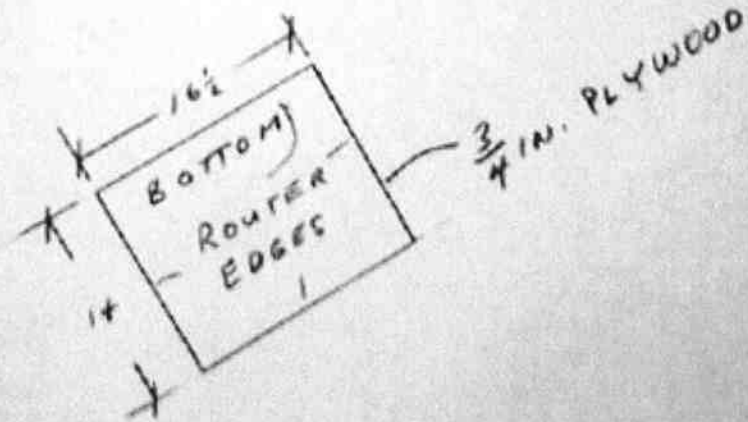
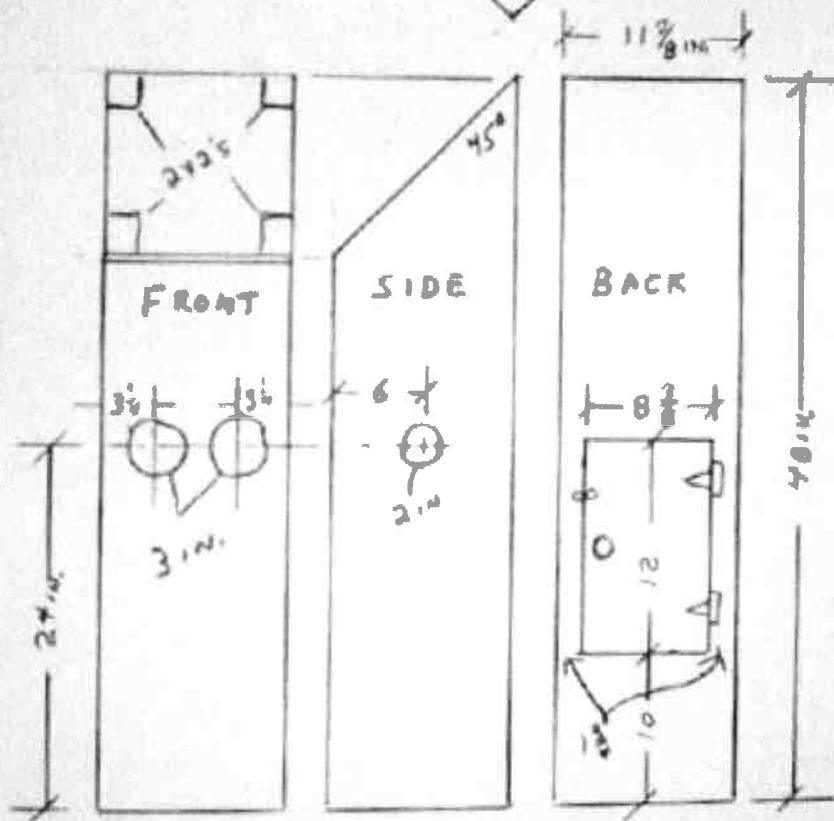
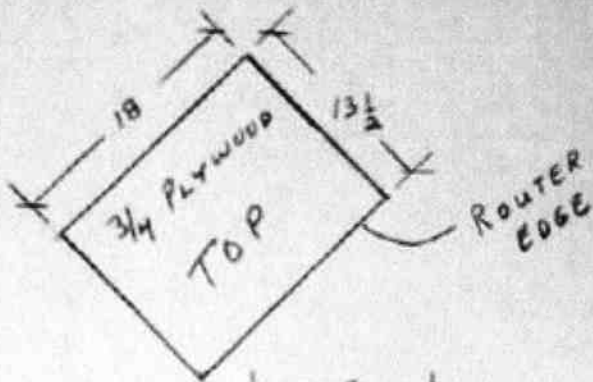
- 1 - Sheet 1/4" Luan Plywood
- 4 - 2x2x8" Pine
- 1 - Tube Construction Adhesive
- 1/2 sheet 3/4" Plywood (sanded one side)
- 4 - 3 inch Tee Hinges
- 2 Handles.... We use wood cabinet pulls
- 2 Storm Window "Latches"
- 2 Carpet Scraps 12" x 12"
- 4 Peel and Stick Signs

(min. Order) \$10.00 Each plus S.H

Source - Sign & Design 3775 S Packard Avenue, St Francis, WI (414) 486-9040 Dawn Thomas, owner
Ace hardware 2005 colors for your life ext. House and trim paint.

- 1 Quart Purple (Gypsy Belle A1-6) Semi Gloss Paint
- 1 Quart Gold (Casa de Oro A20-6) Semi Gloss Paint
- 1 Quart White Semi Gloss Paint

SOUTH MILWAUKEE LIONS
EYEGLOSS COLLECTION BOX



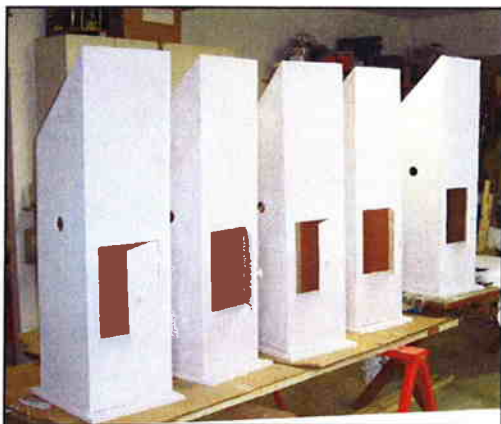
Construction

1. Cut luan plywood into eight 11 7/8" x 48" pieces
2. Cut four pcs. At a 45 degree angle (cut two at a time with smooth sides facing up and down)
3. Cut and attach 2 x 2 strips to above with adhesive and small nails.
(We use a finish nailer and 3/4" or 7/8" nails and liquid nails)
4. Attach back panel per above
5. Cut front panel to size (leave 1/4" gap on top) attach per above
6. Cut and attach filler pieces on bottom. Attach per above
7. Cut tops and bottoms and doors from 3/4" Plywood
8. Router upper edges of tops and bottoms (we use 1/4 round bit)
9. Sand top and edges and doors
10. Fill in voids with wood filler. Let dry. Sand
11. Place box on base and center, mark location
12. Place box on it's back
 - A. Apply adhesive to bottom of box
 - b. Hold base in proper position
 - c. Shoot a few nails to hold in position
 - d. Secure with four 2 in. gal. deck screws
13. Cut holes for eyes, ears and rear door as per drawing
14. Sand box and openings
15. Drill hole for door pull
16. Install a screw 3/4" inside door opening to act as stop
17. Attach door and pull
18. Prime paint all plus top piece
19. Paint top semi glass white
20. Paint box gold
21. Paint base purple
22. Attach top with four 2 inch screws
23. Trim excess paper off peel and stick sign
24. Tricky part !!!.... Gently cut through paper backing down middle
25. Position sign on top.....Tape one half to top
26. Lift untaped side and gently peel away backing and press well to attach
27. Repeat no. 25 On other side
28. Attach door latch
29. Cut 2 x 2 corners out of 12" x 12" carpet scrap
30. Place carpet liner in box
31. Use your imagination on finishing unit!
See samples of South Milwaukee units



Our units were decorated by South Milwaukee High School Students, an employee of one of our co-operating merchants, Milwaukee and Tosa High School Students, Lion Ron Fowler and his wife, Rose

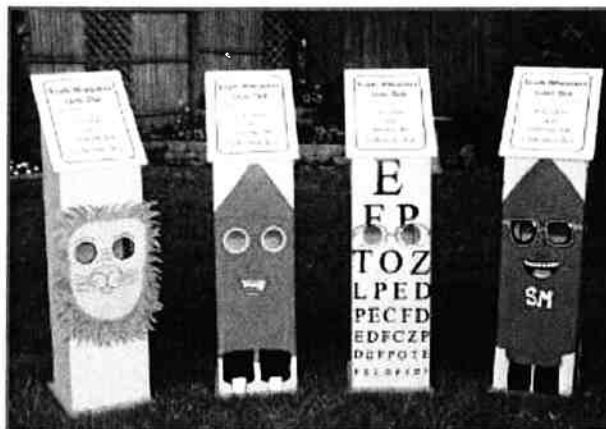
If you need any help or further instruction call Lion Ron at 414-764-6936 or e-mail at rfowler98@att.net





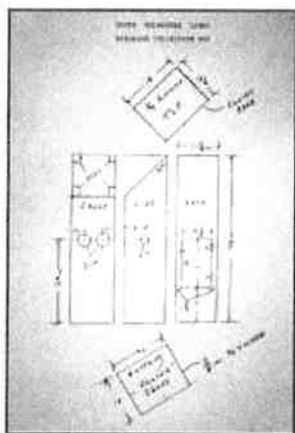


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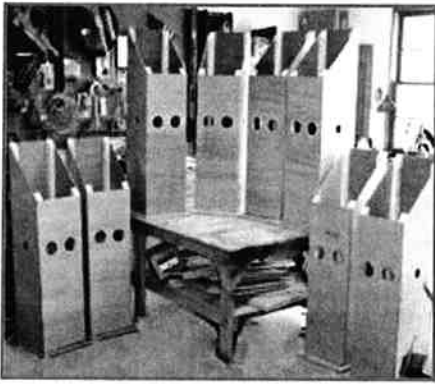
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Each plus S.H Source - Sign & Design, 3775 S
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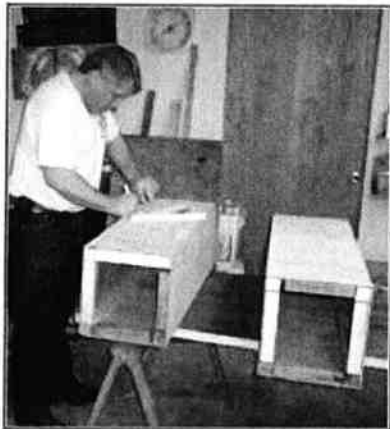
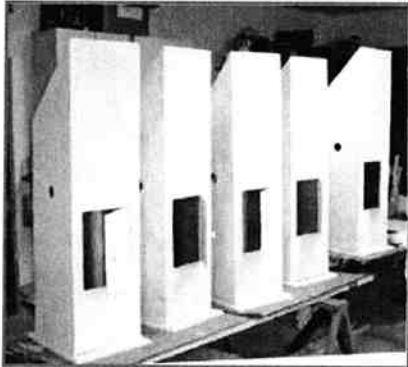


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